



Polo scientifico tecnologico

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Precision BGA E2005 Rework System



Features:

1. No need for nozzles. No air flow during re-flow process.
2. Use non-contact infrared temperature sensor to real-timely measure temperature and achieve closed loop control of temperature during rework process, suitable for lead free process.
3. Reflecting foil can be used to reduce thermal transmission to adjacent components.
4. Can use process camera to monitor re-flow process of soldering joints during BGA rework process.
5. No air flow during the course of BGA re-balling; Nearly 100% successful BGA re-balling.

Specifications:

IR Infrared Rework System

Model	IR2005
General Power	1600Watt(max)
Power of Bottom Heater	400W*2=800Watt(Dark Infrared heating plate)
Power of Top Heater	180W*4=720Watt (Infrared heating tube, wavelength about 2-8μm)
Size of Top Heater	60*60mm
Size of Bottom Heater	135*250mm
Adjusting Range of Top Heater	20-60mm(X, Y direction both adjustable)
Vacuum Pump	12V/300mA, 0.05Mpa(max)
Top Cooling Fan:	12V/300mA, 15CFM
Laser Alignment Tube	3V/30Ma
Movable Motor	24V DC/100mA
Movable Arm Range	93mm
Max PCB Size	300mm*300mm
LCD Display Window	65.7*23.5mm 16*2 characters
Soldering Station	Intelligent Digital Lead Free Soldering Station
Soldering Power	60Watt
Communication	RS-232C(connect with PC)
Infrared Temperature Sensor	0-300℃(Testing Range)
Outside K-type Sensor	Optional
Weight	About 13kg

PL Precision Placement System

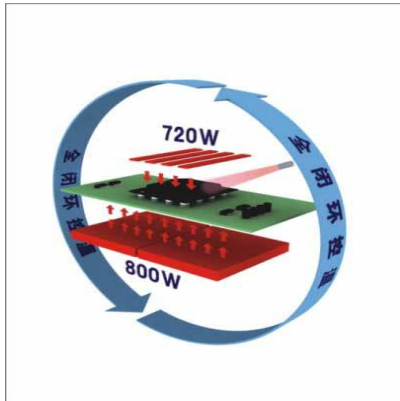
Model	PL2005
Power	About 15Watt
Camera	22*10 times magnifying; 12V/300mA Horizontal resolution: 480 lines; PAL format
Lens Size	40mm*40mm
Size of BGA to be aligned	40mm*40mm
Vacuum Pump	12V/600mA 0.05Mpa(max)
Camera Output Signal	Vedio Signal
Weight	22kg

RPC Reflow Soldering Process Camera

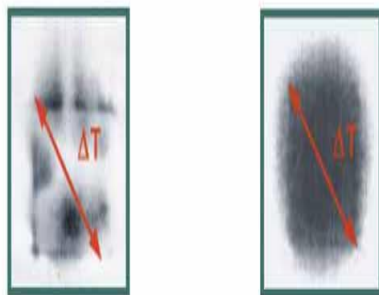
Model	RPC2005
Power	About 15Watt
Camera	22*10 times magnifying; 12V/300mA; Horizontal resolution: 480 lines; PAL format

Main Parts:

☆Infrared Heating System



Open-type dark infrared heating, non-contact infrared temperature sensor monitors the changes of BGA surface temperature to ensure precise temperature technical window, even heat distribution and real closed-loop control.



Dark infrared heating technology with 2-8 μ m long wave minimizes temperature differences to the largest extent to avoid damages resulted from long dipping, cold soldering and overheating.



Bottom dark infrared ceramic heating plate: 800Watt; The heating plate can preheat PCB evenly to prevent it from being distorted and damaged. Top dark infrared heating tube: 720Watt; Heating area can be adjusted according to sizes of BGA. When process is over, vacuum generated automatically picks up BGA components and return to the original position automatically.

Optical Lens Aligning



Use optical lens to align components. Red top light and white bottom light which brightness can be adjusted. The lens reflects light to make the light of BGA solder ball and PCB solder pat in line with each other.

Through camera of PL, solder ball and solder pat can be clearly viewed in the monitor. By turning the knobs of X, Y axis and component control knob, solder ball displayed in red and solder pat in white can be completely overlapped.

RPC2005



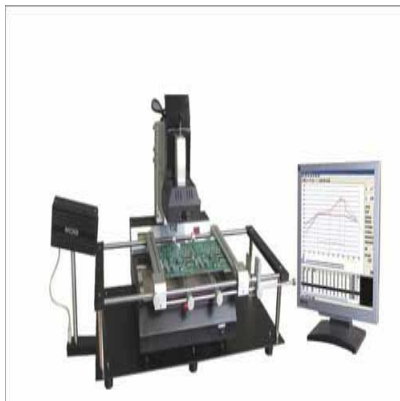
RPC2005 is used to monitor melting, collapsing of solder ball and formation of soldering joint in reflow soldering process. As the aligning arm holds out or draws back, the system automatically interchange the video signal. RPC can move in all directions to observe from different angles.

Soldering Station



Intelligent digital type: High frequency current heating; Easy to clean soldering pad.

Several types of Combinations



IR2005+Simple PCB Fixture+RPC



IR2005+Simple PCB Fixture



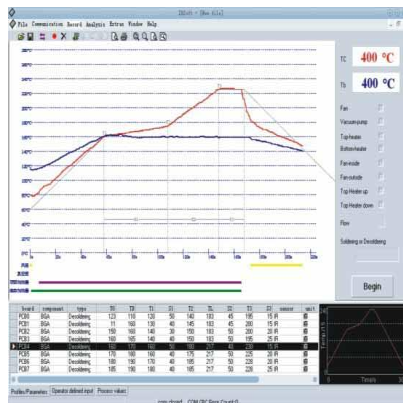
IR2005+Orbital PCB Fixture+RPC



IR2005+Orbital PCB Fixture

IRsoft:

IRsoft is particularly for BGA2005&BGA2015. It can be used to view, record, set and analyze the temperature curve of every reflow soldering process.



- ◇ The reflow soldering process of BGA includes 5 phases: preheating, temperature preserving, activating, soldering, cooling. Among which the temperature in three phases (temperature preserving phase, activating and soldering phases) as well as the temperature rising speed are particularly important.
- ◇ Temperature Preserving Phase: Eliminate the temperature differences between components or between PCB and components to protect PCB from being distorted and damaged.
- ◇ Activating Phase: Completely activate flux for soldering.

- ◇Soldering Phase: The heater heats up continuously. Temperature reaches up to peak value to melt the BGA solder ball completely and then make it and solder pad well soldered.
- ◇TL: Melting temperature of solder. Generally, lead free solder material 217℃, lead solder material 183℃.
- ◇T1: Starting temperature in temperature preserving phase.
- ◇T2: End temperature in temperature preserving phase.
- ◇T1-T2: Temperature determined according to the size of BGA, thickness of PCB and the quantity of components on PCB.
- ◇T3: The peak temperature of reflow soldering. Generally, lead free solder material 235℃, lead solder material 200℃.
- ◇T0: Value temperature, the temperature of bottom heater which allows the top heater to starting heating.
- ◇TB: The set temperature of bottom heating.
- ◇Tb: Real-time temperature of bottom heating.
- ◇Tc: BGA Real-time temperature.
- ◇S1: Heating time rising from T1 to T2.
- ◇S2: Heating time rising from T2 to T3.
- ◇S3: Prolonged heating time after the temperature reaches T3.

☆Parameter Setting Interface

Item	Component	Type	T0	T1	T2	T3	T4	T5	T6	T7	T8	T9	T10	T11	T12	T13	T14	T15	T16	T17	T18	T19	T20	T21	T22	T23	T24	T25	T26	T27	T28	T29	T30	T31	T32	T33	T34	T35	T36	T37	T38	T39	T40	T41	T42	T43	T44	T45	T46	T47	T48	T49	T50	T51	T52	T53	T54	T55	T56	T57	T58	T59	T60	T61	T62	T63	T64	T65	T66	T67	T68	T69	T70	T71	T72	T73	T74	T75	T76	T77	T78	T79	T80	T81	T82	T83	T84	T85	T86	T87	T88	T89	T90	T91	T92	T93	T94	T95	T96	T97	T98	T99	T100	T101	T102	T103	T104	T105	T106	T107	T108	T109	T110	T111	T112	T113	T114	T115	T116	T117	T118	T119	T120	T121	T122	T123	T124	T125	T126	T127	T128	T129	T130	T131	T132	T133	T134	T135	T136	T137	T138	T139	T140	T141	T142	T143	T144	T145	T146	T147	T148	T149	T150	T151	T152	T153	T154	T155	T156	T157	T158	T159	T160	T161	T162	T163	T164	T165	T166	T167	T168	T169	T170	T171	T172	T173	T174	T175	T176	T177	T178	T179	T180	T181	T182	T183	T184	T185	T186	T187	T188	T189	T190	T191	T192	T193	T194	T195	T196	T197	T198	T199	T200	T201	T202	T203	T204	T205	T206	T207	T208	T209	T210	T211	T212	T213	T214	T215	T216	T217	T218	T219	T220	T221	T222	T223	T224	T225	T226	T227	T228	T229	T230	T231	T232	T233	T234	T235	T236	T237	T238	T239	T240	T241	T242	T243	T244	T245	T246	T247	T248	T249	T250	T251	T252	T253	T254	T255	T256	T257	T258	T259	T260	T261	T262	T263	T264	T265	T266	T267	T268	T269	T270	T271	T272	T273	T274	T275	T276	T277	T278	T279	T280	T281	T282	T283	T284	T285	T286	T287	T288	T289	T290	T291	T292	T293	T294	T295	T296	T297	T298	T299	T300	T301	T302	T303	T304	T305	T306	T307	T308	T309	T310	T311	T312	T313	T314	T315	T316	T317	T318	T319	T320	T321	T322	T323	T324	T325	T326	T327	T328	T329	T330	T331	T332	T333	T334	T335	T336	T337	T338	T339	T340	T341	T342	T343	T344	T345	T346	T347	T348	T349	T350	T351	T352	T353	T354	T355	T356	T357	T358	T359	T360	T361	T362	T363	T364	T365	T366	T367	T368	T369	T370	T371	T372	T373	T374	T375	T376	T377	T378	T379	T380	T381	T382	T383	T384	T385	T386	T387	T388	T389	T390	T391	T392	T393	T394	T395	T396	T397	T398	T399	T400	T401	T402	T403	T404	T405	T406	T407	T408	T409	T410	T411	T412	T413	T414	T415	T416	T417	T418	T419	T420	T421	T422	T423	T424	T425	T426	T427	T428	T429	T430	T431	T432	T433	T434	T435	T436	T437	T438	T439	T440	T441	T442	T443	T444	T445	T446	T447	T448	T449	T450	T451	T452	T453	T454	T455	T456	T457	T458	T459	T460	T461	T462	T463	T464	T465	T466	T467	T468	T469	T470	T471	T472	T473	T474	T475	T476	T477	T478	T479	T480	T481	T482	T483	T484	T485	T486	T487	T488	T489	T490	T491	T492	T493	T494	T495	T496	T497	T498	T499	T500	T501	T502	T503	T504	T505	T506	T507	T508	T509	T510	T511	T512	T513	T514	T515	T516	T517	T518	T519	T520	T521	T522	T523	T524	T525	T526	T527	T528	T529	T530	T531	T532	T533	T534	T535	T536	T537	T538	T539	T540	T541	T542	T543	T544	T545	T546	T547	T548	T549	T550	T551	T552	T553	T554	T555	T556	T557	T558	T559	T560	T561	T562	T563	T564	T565	T566	T567	T568	T569	T570	T571	T572	T573	T574	T575	T576	T577	T578	T579	T580	T581	T582	T583	T584	T585	T586	T587	T588	T589	T590	T591	T592	T593	T594	T595	T596	T597	T598	T599	T600	T601	T602	T603	T604	T605	T606	T607	T608	T609	T610	T611	T612	T613	T614	T615	T616	T617	T618	T619	T620	T621	T622	T623	T624	T625	T626	T627	T628	T629	T630	T631	T632	T633	T634	T635	T636	T637	T638	T639	T640	T641	T642	T643	T644	T645	T646	T647	T648	T649	T650	T651	T652	T653	T654	T655	T656	T657	T658	T659	T660	T661	T662	T663	T664	T665	T666	T667	T668	T669	T670	T671	T672	T673	T674	T675	T676	T677	T678	T679	T680	T681	T682	T683	T684	T685	T686	T687	T688	T689	T690	T691	T692	T693	T694	T695	T696	T697	T698	T699	T700	T701	T702	T703	T704	T705	T706	T707	T708	T709	T710	T711	T712	T713	T714	T715	T716	T717	T718	T719	T720	T721	T722	T723	T724	T725	T726	T727	T728	T729	T730	T731	T732	T733	T734	T735	T736	T737	T738	T739	T740	T741	T742	T743	T744	T745	T746	T747	T748	T749	T750	T751	T752	T753	T754	T755	T756	T757	T758	T759	T760	T761	T762	T763	T764	T765	T766	T767	T768	T769	T770	T771	T772	T773	T774	T775	T776	T777	T778	T779	T780	T781	T782	T783	T784	T785	T786	T787	T788	T789	T790	T791	T792	T793	T794	T795	T796	T797	T798	T799	T800	T801	T802	T803	T804	T805	T806	T807	T808	T809	T810	T811	T812	T813	T814	T815	T816	T817	T818	T819	T820	T821	T822	T823	T824	T825	T826	T827	T828	T829	T830	T831	T832	T833	T834	T835	T836	T837	T838	T839	T840	T841	T842	T843	T844	T845	T846	T847	T848	T849	T850	T851	T852	T853	T854	T855	T856	T857	T858	T859	T860	T861	T862	T863	T864	T865	T866	T867	T868	T869	T870	T871	T872	T873	T874	T875	T876	T877	T878	T879	T880	T881	T882	T883	T884	T885	T886	T887	T888	T889	T890	T891	T892	T893	T894	T895	T896	T897	T898	T899	T900	T901	T902	T903	T904	T905	T906	T907	T908	T909	T910	T911	T912	T913	T914	T915	T916	T917	T918	T919	T920	T921	T922	T923	T924	T925	T926	T927	T928	T929	T930	T931	T932	T933	T934	T935	T936	T937	T938	T939	T940	T941	T942	T943	T944	T945	T946	T947	T948	T949	T950	T951	T952	T953	T954	T955	T956	T957	T958	T959	T960	T961	T962	T963	T964	T965	T966	T967	T968	T969	T970	T971	T972	T973	T974	T975	T976	T977	T978	T979	T980	T981	T982	T983	T984	T985	T986	T987	T988	T989	T990	T991	T992	T993	T994	T995	T996	T997	T998	T999	T1000	T1001	T1002	T1003	T1004	T1005	T1006	T1007	T1008	T1009	T1010	T1011	T1012	T1013	T1014	T1015	T1016	T1017	T1018	T1019	T1020	T1021	T1022	T1023	T1024	T1025	T1026	T1027	T1028	T1029	T1030	T1031	T1032	T1033	T1034	T1035	T1036	T1037	T1038	T1039	T1040	T1041	T1042	T1043	T1044	T1045	T1046	T1047	T1048	T1049	T1050	T1051	T1052	T1053	T1054	T1055	T1056	T1057	T1058	T1059	T1060	T1061	T1062	T1063	T1064	T1065	T1066	T1067	T1068	T1069	T1070	T1071	T1072	T1073	T1074	T1075	T1076	T1077	T1078	T1079	T1080	T1081	T1082	T1083	T1084	T1085	T1086	T1087	T1088	T1089	T1090	T1091	T1092	T1093	T1094	T1095	T1096	T1097	T1098	T1099	T1100	T1101	T1102	T1103	T1104	T1105	T1106	T1107	T1108	T1109	T1110	T1111	T1112	T1113	T1114	T1115	T1116	T1117	T1118	T1119	T1120	T1121	T1122	T1123	T1124	T1125	T1126	T1127	T1128	T1129	T1130	T1131	T1132	T1133	T1134	T1135	T1136	T1137	T1138	T1139	T1140	T1141	T1142	T1143	T1144	T1145	T1146	T1147	T1148	T1149	T1150	T1151	T1152	T1153	T1154	T1155	T1156	T1157	T1158	T1159	T1160	T1161	T1162	T1163	T1164	T1165	T1166	T1167	T1168	T1169	T1170	T1171	T1172	T1173	T1174	T1175	T1176	T1177	T1178	T1179	T1180	T1181	T1182	T1183	T1184	T1185	T1186	T1187	T1188	T1189	T1190	T1191	T1192	T1193	T1194	T1195	T1196	T1197	T1198	T1199	T1200	T1201	T1202	T1203	T1204	T1205	T1206	T1207	T1208	T1209	T1210	T1211	T1212	T1213	T1214	T1215	T1216	T1217	T1218	T1219	T1220	T1221	T1222	T1223	T1224	T1225	T1226	T1227	T1228	T1229	T1230	T1231	T1232	T1233	T1234	T1235	T1236	T1237	T1238	T1239	T1240	T1241	T1242	T1243	T1244	T1245	T1246	T1247	T1248	T1249	T1250	T1251	T1252	T1253	T1254	T1255	T1256	T1257	T1258	T1259	T1260	T1261	T1262	T1263	T1264	T1265	T1266	T1267	T1268	T1269	T1270	T1271	T1272	T1273	T1274	T1275	T1276	T1277	T1278	T1279	T1280	T1281	T1282	T1283	T1284	T1285	T1286	T1287	T1288	T1289	T1290	T1291	T1292	T1293	T1294	T1295	T1296	T1297	T1298	T1299	T1300	T1301	T1302	T1303	T1304	T1305	T1306	T1307	T1308	T1309	T1310	T1311	T1312	T1313	T1314	T1315	T1316	T1317	T1318	T1319	T1320	T1321	T1322	T1323	T1324	T1325	T1326	T1327	T1328	T1329	T1330	T1331	T1332	T1333	T1334	T1335	T1336	T1337	T1338	T1339	T1340	T1341	T1342	T1343	T1344	T1345	T1346	T1347	T1348	T1349	T1350	T1351	T1352	T1353	T1354	T1355	T1356	T1357	T1358	T1359	T1360	T1361	T1362	T1363	T1364	T1365	T1366	T1367	T1368	T1369	T1370	T1371	T1372	T1373	T1374	T1375	T1376	T1377	T1378	T1379	T1380	T1381	T1382	T1383	T1384	T1385	T1386	T1387	T1388	T1389	T1390	T1391	T1392	T1393	T1394	T1395	T1396	T1397	T1398	T1399	T1400	T1401	T1402	T1403	T1404	T1405	T1406	T1407	T1408	T1409	T1410	T1411	T1412	T1413	T1414	T1415	T1416	T1417	T1418	T1419	T1420	T1421	T1422	T1423	T1424	T1425	T1426	T1427	T1428	T1429	T1430	T1431	T1432	T1433	T1434	T1435	T1436	T1437	T1438	T1439	T1440	T1441	T1442	T1443	T1444	T1445	T1446	T1447	T1448	T1449	T1450	T1451	T1452	T1453	T1454	T1455	T1456	T1457	T1458	T1459	T1460	T1461	T1462	T1463	T1464	T1465	T1466	T1467	T1468	T1469	T1470	T1471	T1472	T1473	T1474	T1475	T1476	T1477	T1478	T1479	T1480	T1481	T1482	T1483	T1484	T1485	T1486	T1487	T1488	T1489	T1490	T1491	T1492	T1493	T1494	T1495	T1496
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Clamp



For special PCB or those PCBs with sorts of sockets, connectors, clamps of different length can be used to fix them.

The nozzles used to pick up BGA while desoldering and nozzles needed while aligning can be selected according to the sizes of BGA/CSP.

PCB Bottom Supporting Rod

